



# HI-PERCARB® 131N

## 3 FLUTE NON-FERROUS DRILL

Tri-Margin Design

Self Stabilizing Point

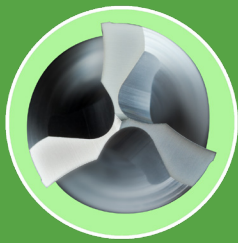
Open Flute Structure

SGS TI-NAMITE®-B Coating



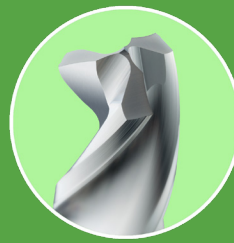
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Tri-Margin Design improves hole stability while also producing an outstanding surface finish with unsurpassed hole size control.

**Tri-Margin Design**



The Pyramid Design stabilizes the drill upon contact with the workpiece

**Self Stabilizing Point**

Product Brochure

Product Video

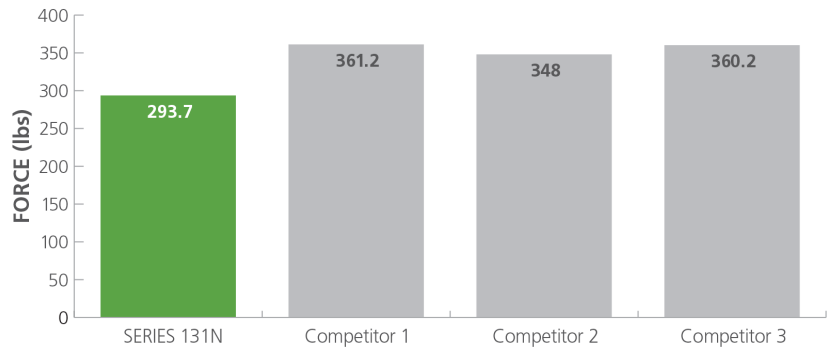
View Online

## PRODUCT TESTING



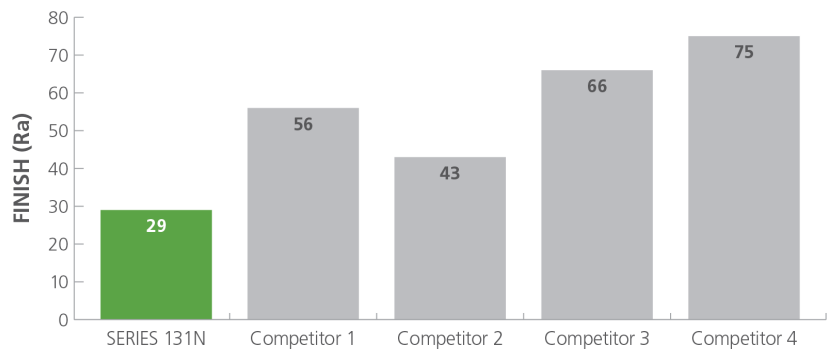
### FORCE COMPARISON

Series 131N drills with 15-20% less force than the top competitors



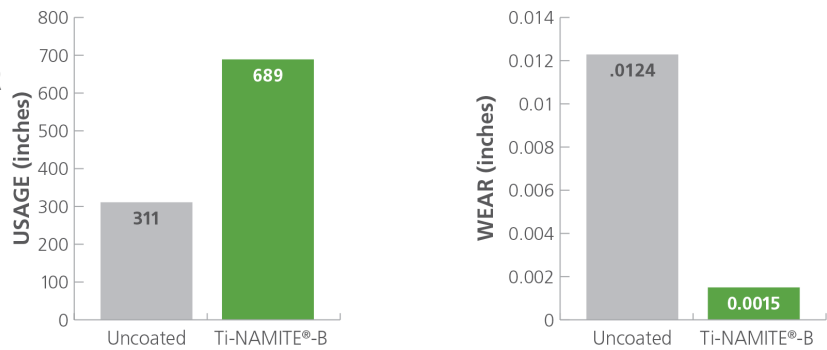
### SURFACE FINISH COMPARISON

Series 131N drill results in improvement of hole finishes 30-60% over leading competitors



### USAGE & WEAR COMPARISONS

Ti-NAMITE®-B coating significantly improves wear resistance, which is particularly beneficial when drilling high silicon aluminum alloys



Key features designed into the HI-PerCarb Series 131N drill allow the product to offer application benefits not only beyond that of standard carbide drills but also other high-performance drills. Each feature of the 131N was uniquely engineered as a solution towards addressing issues commonly encountered during high production non-ferrous drilling.



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